

**2006 Code Compliance Inspection Checklist - Drywall Products**  
**( IBC 2006 references ASTM C645 - 04)**



Requirement	Code Reference	Specification Requirements	How to Inspect	Misc.
<b>Protective Coating</b>	IBC 2006 - Table 2506.2 which then directs the user to ASTM C645-04	4.2 Members shall have a protective coating conforming to Specification A 653/A 653M – G40 minimum or shall have a protective coating with an equivalent corrosion resistance.	* Request mfgs. certification * Copper sulfate test to verify use of hot dipped galvanized coating * Elcometer test to measure proper thickness of coating	Copper sulfate reacts black with hot dipped galvanize. Reacts greenish brown with galvanized.
<b>Base Metal Thickness</b>	IBC 2006 - Table 2506.2 which then directs the user to ASTM C645-04	4.3 Members shall be manufactured from steel having a minimum thickness, individual measurement of 0.0179 in. before application of protective coating	* Measure with micrometer	Thickness with G-40 coating = 0.0187"
		5.1 Studs and rigid furring channels shall have a configuration and steel thickness such that the system in which they are used will carry the design transverse loads without exceeding either the allowable stress of the steel or the allowable design deflection...The manufacturer shall supply sufficient data for calculating design performance.	* Check manufacture's literature * Check marking on the members * Request manufacture's certification *Verify proper minimum thickness based on independent test report	If less than C645 minimum requirements manufacturer shall provide an independent test report to verify required minimum thickness.
<b>Marking &amp; Identification (Individual Members)</b>	IBC 2006 - Table 2506.2 which then directs the user to ASTM C645-04	14.1... individual members shall have a legible label, stencil, or embossment, at a maximum distance of 48 in.on center, on the member, with the following minimum information:	48" on center repeated pattern	
		14.2.1 The rollformer's identification (that is, name, logo or initials).	Manufacturers name or logo	
		14.2.2 The minimum steel thickness, in mils or inches, exclusive of protective coating.	Minimum steel thickness exclusive of coating	Minimum should be 0.0179". If G40 coating overall thickness should be 0.0187"
		14.2.3 The minimum yield strength in ksi if other than 33 ksi	Minimum yield strength (assumed 33 ksi if not marked)	
		14.2.4 The minimum protective coating weight, G-XX, if other than as specified in Section 4. (G40 or equivalent corrosion resistance)	Minimum coating weight (assumed G40 or equivalent if not marked)	
<b>Yield Strength</b>	IBC 2006 - Section 2210.1 which directs the user to the AISI - General Provisions which in turn points to ASTM A1003-02a	8.1 The mechanical properties of the steel sheet shall conform to the requirements shown in Table 2. Table 2 requires type "NS" studs (Non Structural) to have a mininum 33 ksi. There are no elongation (ductility) requirements.	* Check manufacture's literature * Check marking on the members * Request manufacture's certification	* Only means to verify is through a destructive test ASTM A370

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**Notes: 1) Check project specifications - They may have newer versions of ASTM specifications and / or stricter requirements.**

**Compliant**

\_\_\_\_ yes \_\_\_\_  
no

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no

\_\_\_\_ yes \_\_\_\_  
no

\_\_\_\_ yes \_\_\_\_  
no

\_\_\_\_ yes \_\_\_\_  
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no

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no

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